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Subject to technical change. All dimensions in mm (inch).

We assume no liability for typing errors.

Different variations than specified are possible. Please contact our technical consultants.





## Safety notes / Technical support

#### **Notes**

- Installation, maintenance and commissioning may be accomplished only by qualified technical personnel.
- The product must be used only in the manner outlined in this instruction manual.
- This product is intended for use in industrial areas. Operation of this equipment in a residential area may cause interference to several frequency based communications.

### Special attention must be paid to warnings and notes as follows:

## **WARNING** Relates to a caution symbol on the product: A failure to observe the necessary precautions can result in death, serious injury and/or considerable material damage. WARNING Relates to a caution symbol on the product: Risk of electric shock **WARNING** A failure to observe the necessary precautions can result in death, serious injury and/or considerable material damage. This symbol is used, when there is no corresponding caution symbol on the product. A failure to observe the necessary precautions can result in considerable material **CAUTION** damage. Safety symbols In manual and on Description product CAUTION: refer to accompanying documents (manual) for details. Earth (ground) Terminal **Protective Conductor Terminal**

## Technical support

Please contact your local supplier (for address see www.uwtgroup.com). Otherwise you can contact:

 UWT GmbH
 Tel.: 0049 (0)831 57123-0

 Westendstr. 5
 Fax: 0049 (0)831 76879

 D-87488 Betzigau
 info@uwtgroup.com

 www.uwtgroup.com
 www.uwtgroup.com





#### Introduction

### **Applications**

RF 8000 is designed for level detection and simple pump control in a variety of applications:

- · Liquids, solids (powder and granules), slurries, interface detection (for example, oil/ water), and foam detection
- Foods and pharmaceuticals
- Chemical and petrochemical
- High pressure and temperature

#### **Function**

RF 8000 is a versatile capacitance switch, ideal for level detection of interfaces, solids, liquids, slurries, and foam, and for simple pump control.

The switch responds to the presence of any material with a relative dielectric constant of 1.5 or more by detecting a change in capacitance, which is registered as a change in oscillating frequency.

The switch can be set to detect before contact or on contact with the probe. The RF 8000 requires a connection to earth/ground for effective capacitance measurement.

The power supply is galvanically isolated.

The materials used in the probe construction provide a high level of chemical resistance, and an excellent temperature rating on the process wetted portion of the probe: up to 400 °C (752 °F).

RF 8000 is available in two models: the standard model, and the digital model with integral local display.

#### **Features**

- Potted construction protects components from shock, vibration, humidity, and/or condensation
- High chemical resistance on probes
- Freely programmable set up covers wide range of applications/materials
- Integrated Local User Interface (LUI) for ease of use
- Rod and rope versions available
- Active Shield minimizes the effect of product build-up at the sensor mounting point
- Communication via PROFIBUS PA (profile version 3.0, Class B)
- Intrinsically Safe (IS) transmitter design for hazardous areas (requires external barrier or IS power supply)



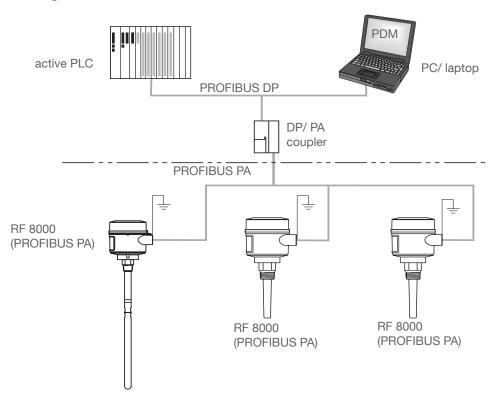


#### Introduction

## Profibus PA - System Implementation

RF 8000 supports PROFIBUS communication protocol, and SIMATIC PDM software.

### **Basic PLC configuration with PROFIBUS PA**



#### **Programming**

RF 8000 carries out its level measurement function according to the set of built-in parameters. You can make parameter changes locally via the local user interface, or from a remote location via a PC using SIMATIC PDM software.

RF 8000 Digital can be used either:

- as a standalone unit, programmed locally using the local user interface, or
- installed as part of a network, programmed remotely using SIMATIC PDM on Profibus PA network (or locally using the Local User Interface).

#### Alarm signalling

The solid-state switch can be set to react either to a diagnosed fault in the instrument, or to a change in the process level.

### **Fault Signalling**

RF 8000 can actively report information on its own status via PROFIBUS PA when used as part of a network, or by means of a pre-defined output status at the solid state switch and on the Local User Interface (LUI).

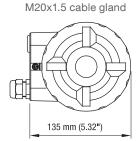


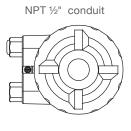


## **Technical data - Dimensions**

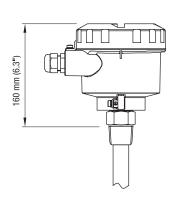
#### **Enclosure**

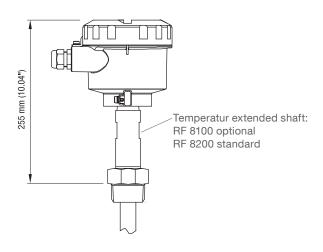
RF 8100 RF 8200 Top view



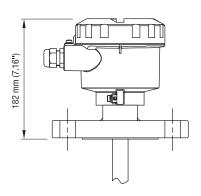


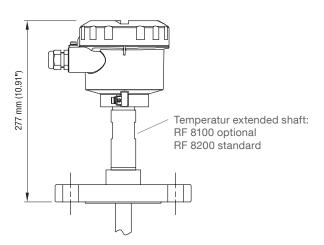
RF 8100 RF 8200 Threaded process connection





RF 8100 RF 8200 Flanged process connection







## Level limit switch Series RF 8000

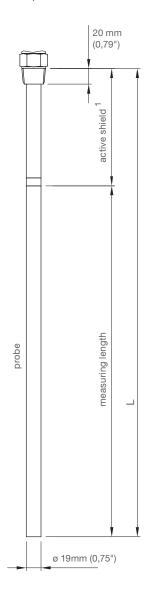
Technical Information / Instruction manual



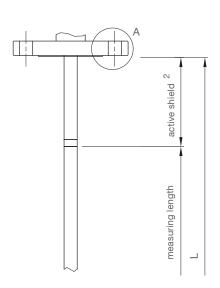
## **Technical data - Dimensions**

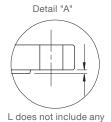
RF 8100 Rod version RF 8200 Rod version (high temperature)

#### Threaded process connection



#### Flanged process connection





raised face (see page 8)

<sup>&</sup>lt;sup>1</sup> For RF8100 coated with PFA Standard 125mm (4.92") Optional 250 mm (9.84") or 400 mm (15.75")

<sup>&</sup>lt;sup>2</sup> For RF8100 coated with PFA Standard 105 mm (4.13") Optional 230 mm (9,06") or 380 mm (14,96")

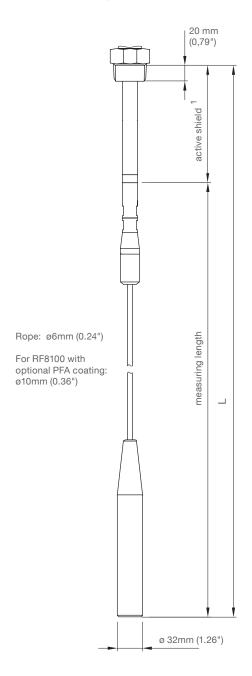




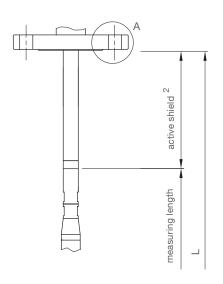
## **Technical data - Dimensions**

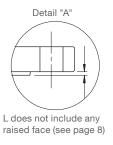
RF 8100 Rope version

#### Threaded process connection



#### Flanged process connection





<sup>&</sup>lt;sup>1</sup> Coated with PFA Standard 125mm (4.92") Optional 250 mm (9.84") or 400 mm (15.75")

<sup>&</sup>lt;sup>2</sup> Coated with PFA Standard 105 mm (4.13") Optional 230 mm (9,06") or 380 mm (14,96")

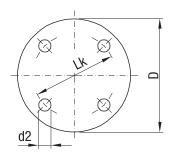




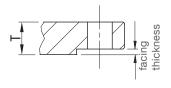
## **Technical data - Dimensions**

## Flanges

	Code	Туре	Number of holes	d2 mm (inch)	Lk mm (inch)	D mm (inch)	T thickness mm (inch)
	5A	1" 150 lbs	4	15.9 (0.63)	79.3 (3.12)	108.0 (4.25)	14.3 (0.56)
	5B	1" 300 lbs	4	19.1 (0.75)	88.9 (3.5)	123.8 (4.87)	17.5 (0.69)
	5C	1" 600 lbs	4	19.1 (0.75)	88.9 (3.5)	123.8 (4.87)	17.5 (0.69)
	5D	1½" 150 lbs	4	15.9 (0.63)	98.6 (3.88)	127.0 (5.0)	17.5 (0.69)
ace	5E	1½" 300 lbs	4	22.2 (0.87)	114.3 (4.5)	155.6 (6.13)	20.6 (0.81)
ed fa	5F	1½" 600 lbs	4	22.2 (0.87)	114.3 (4.5)	155.6 (6.13)	22.4 (0.88)
raised face	5G	2" 150 lbs	4	19.1 (0.75)	120.7 (4.75)	152.4 (6.01)	19.1 (0.75)
2,	5H	2" 300 lbs	8	19.1 (0.75)	127.0 (5.0)	165.1 (6.5)	22.2 (0.87)
B16.	5J	2" 600 lbs	8	19.1 (0.75)	127.0 (5.0)	165.1 (6.5)	25.4 (1.0)
NE NE	5K	3" 150 lbs	4	19.1 (0.75)	152.4 (6.01)	190.5 (7.5)	23.9 (0.94)
ASME	5L	3" 300 lbs	8	22.2 (0.87)	168.2 (6.62)	209.6 (8.25)	28.6 (1.13)
	5M	3" 600 lbs	8	22.2 (0.87)	168.2 (6.62)	209.6 (8.25)	31.7 (1.25)
	5N	4" 150 lbs	8	19.1 (0.75)	190.5 (7.5)	228.6 (9.0)	23.9 (0.94)
	5P	4" 300 lbs	8	22.2 (0.87)	200.0 (7.87)	254.0 (10.0)	31.7 (1.25)
	5Q	4" 600 lbs	8	25.4 (1.0)	215.9 (8.5)	273.1 (10.75)	38.1 (1.5)
	6A	DN25 PN16	4	14.0 (0.55)	85.0 (3.35)	115.0 (4.53)	18.0 (0.71)
eq	6B	DN25 PN40	4	14.0 (0.55)	85.0 (3.35)	115.0 (4.53)	18.0 (0.71)
type A, flat faced	6C	DN40 PN16	4	18.0 (0.71)	110.0 (4.33)	150.0 (5.91)	18.0 (0.71)
, flat	6D	DN40 PN40	4	18.0 (0.71)	110.0 (4.33)	150.0 (5.91)	18.0 (0.71)
e A	6E	DN50 PN16	4	18.0 (0.71)	125.0 (4.92)	165.0 (6.5)	18.0 (0.71)
	6F	DN50 PN40	4	18.0 (0.71)	125.0 (4.92)	165.0 (6.5)	20.0 (0.79)
32-1	6G	DN80 PN16	8	18.0 (0.71)	160.0 (6.3)	200.0 (7.87)	20.0 (0.79)
EN 1092-1	6H	DN80 PN40	8	18.0 (0.71)	160.0 (6.3)	200.0 (7.87)	24.0 (0.94)
H H	6J	DN100 PN16	8	18.0 (0.71)	180.0 (7.09)	220.0 (8.66)	20.0 (0.79)
	6K	DN100 PN40	8	22.0 (0.87)	190.0 (7.48)	235.0 (9.25)	24.0 (0.94)







Туре	Facing thickness
ASME 150 lb ASME 300 lb	2 mm (0.08")
ASME 600 lb	7 mm (0.28")





## Technical data - Electrical data

Supply	12 to 250 V AC/DC (0 to 60 Hz)
Ex approvals	Max. voltage which does not invalidate the intrinsically safe protection of the sensor (probe): $Um = 250V$ AC
Power consumption	2 W max.
Performance	
Repeatability	±1% of measurement
User Interface	
Configuration	Locally, using dip switches and potentiometers
Local display	3 LED indicators
Output	Relay contact and solid-state switch
Polarity-independent	Yes
Failsafe	Relay and solid-state switch can be de-energized in the absence of a sensor signal
Signal Outputs	
Relay	1 Form C (SPDT) contact (selectable NC or NO contact) max. switching voltage/ current (DC): 30 V DC/ 5 A max. switching voltage/ current (AC): 250 V AC/ 8 A (resistive load)
Solid-state switch	Rated 30 V DC or peak 30 V AC, 82 mA
Time delay	Selectable, Probe covered to uncovered 1 to 42 seconds / Probe uncovered to covered 1 to 100 seconds
Hysteresis	Dependent on DK: max. 2 mm (0.08") @ DK = 1.5
Failsafe operation	Failsafe High or Failsafe Low

## Electronic module: Digital (Profibus PA/ Solid State)

#### Power

Bus	voltag	ae
-----	--------	----

- General purpose 12 to 30 V DC, 12.5 mA

- Intrinsically Safe 12 to 24 V DC, 12.5 mA, FISCO Field Device

Intrinsically safe barrier required

 $U_i = 24 \text{ V}$   $I_i = 380 \text{ mA}$   $P_i = 5.32 \text{ W}$   $C_i = 5 \text{ nF}$   $L_i = 10 \text{ uH}$ 

for FM/ CSA: see page 25

	101 TW/ OGA. See page 25
Ex approvals	Max. voltage which does not invalidate the intrinsically safe protection of the sensor (probe): $\mbox{Um} = 250\mbox{V AC}$
Starting current < current of normal operation	Yes
Fault current	0 mA
Fault disconnect equipment (FDE)	Yes
Auxiliary source	Bus powered
Separate supply necessary	No

#### **Performance**

Repeatability Approx. ± 2 mm for a conductive fluid





## Technical data - Electrical data

#### **User Interface**

#### Configuration

Locally, using local user interface (LUI), for standalone operation, or Remotely, using SIMATIC PDM on a Profibus PA network

Local Digital Display	LCD
Output (bus)	PROFIBUS PA (IEC 61158 CPF3 CP3/2) Bus physical layer: IEC 61158-2 MBP(-IS)
Polarity-independent	yes
Simultaneous communication with Master Class 2	4 (max.)
Cyclic User data (normal operation) Byte output	2 bytes representing one value
Byte input	0
Device profile	PROFIBUS PA Profile for Process Control Devices Version 3.0, Class B
Function blocks	1
Discrete input	1
Logical inversion	Parameterizable
Simulation functions Output	yes
Input	yes
Failsafe	Parameterizable (last usable value, substitute value, erroneous value)
Block Structure Physical block	1
Transducer block	1
Transducer block discrete input	Yes
Monitoring measuring limits	Yes
Alarm Output	
Solid-state switch	Galvanically isolated, non-polarity sensitive transistor Rated 30V DC or peak AC max., 82mA max Voltage drop below 1 V typical @ 50 mA With Intrinsically safe: barrier required $U_i = 30 \text{ V}  I_i = 200 \text{ mA}  P_i = 350 \text{ mW}  C_i = 0  L_i = 0$
	for FM/ CSA: see page 25
Time delay	Selectable, Probe covered to uncovered, Probe uncovered to covered
Hysteresis	100% adjustable
Failsafe operation	Failsafe High or Failsafe Low
Terminal	Removable terminal block, 2.5 mm <sup>2</sup> max.

## **Diagnostics**

Input Reed contact: for test function





## Technical data - Mechanical data

## Probe

Model	Length (max)	Process Connections	Tensile (max)	Wetted Parts
Rod (19 mm/ 0.75" dia.)	1,000 mm/ 40"	Threaded:  34" 1" 1 ½" BSPT (R), BSPP (G)  34" 1" 1 ¼" 1 ½" NPT  Welded flange:  ASME: 1" 1 ½" 2" 3" 4"  DN 25 40 50 80 100	n/a	<ul> <li>1.4404 (316L)</li> <li>FKM seals (optional FFKM)</li> <li>PFA lining on Active Shield</li> <li>PEEK isolators</li> </ul>
Rope	25,000 mm/ 985"	Threaded:  34" 1" 1 ½" BSPT (R), BSPP (G)  34" 1" 1 ¼" 1 ½" NPT  Welded flange:  ASME: 1" 1 ½" 2" 3" 4"  DN 25 40 50 80 100	1,900 kg/ 4,188 lbs	
High Temperature version	1,000 mm/ 40"	• Threaded: 3/4" 1" 1 1/2" BSPT (R), BSPP (G) 3/4" 1" 1 1/4" 1 1/2" NPT • Welded flange: ASME: 1" 1 1/2" 2" 3" 4" DN 25 40 50 80 100	n/a	• 1.4404 (316L) • Ceramic isolators

Active Shield Length	Minimum length of extension "L"				
Active Shield	Threaded	Flanged	Rod version	Rope version	High Temp. version
Standard length	125 mm/4.92"	105 mm/4.13"	350 mm/13.78"	500 mm/19.69"	350 mm/13.78"
Extended shield	250 mm/9.84"	230 mm/9.06"	500 mm/19.69"	1000 mm/40"	500 mm/19.69"
Extended shield	400 mm/15.75"	380 mm/14.96"	750 mm/29.53"	1000 mm/40"	750 mm/29.53"

## Enclosure

Termination Removable terminal block, 2.5 mm <sup>2</sup> max.	
Construction Powder-coated aluminum with gasket	
Optional thermal isolator	1.4404 (316L) stainless steel
Cable entry	2 x M20 thread (option: 1 x ½" NPT thread with adaptor)
	With Ex approval: - Default: 2x M20x1.5 - With selection of option Pos.33a: 2x NPT ½" tapered ANSI B1.20.1
Ingress protection	Type 4 / IP65 or IP68 (depending on Cable Entry option)
	Note: The use of approved watertight conduit hubs/glands is required for Type 4 / IP65 or IP68 (outdoor applications).
Separation between Zone 0 and Zone 1 (EPL Ga/Gb)	Material of the separation element (partition wall) - Stainless steel, 1.4404 (316L) - Glass, Inconel 600 (Glass seal)

## Weight

Weight varies based on configuration. For example:

• Compact, 100 mm (4") insertion length, 3/4" process connection

1 kg (2.20 lb.) approx.





## **Technical data - Operating conditions**

## Environmental

Location	Indoor/outdoor
Altitude	2,000 m (6,562 ft.) max.
Ambient temperature	-40 to 85°C (-40 to 185°F)
	With Ex approval: Depending on Surface Temperature and Temperature Class, details see page 37.
LUI (local user interface)	–30 to 85°C (–22 to 185°F)
Storage temperature	-40 to 85°C (-40 to 185°F)
Relative humidity	Suitable for outdoor
Installation category	II (Electronic module: Standard) I (Electronic module: Digital)
Pollution degree	4

### **Process**

Relative dielectric constant	1.5 minimum
Temperature at process connection	
- Rod / rope version	Without temperature extended shaft:  -40 to 85°C (-40 to 185°F)  -20 to 85°C (-4 to +185°F) with option FFKM seal O-ring With temperature extended shaft:  -40 to 200°C (-40 to 392°F)  -20 to 200°C (-4 to +392°F) with option FFKM seal O-ring
- High temperature version	-40 to 400°C (-40 to 752°F)
	With Ex approval: Depending on Surface Temperature and Temperature Class, details see page 37.
Pressure (vessel)	-1 to 35 bar g/ -14.6 to 511 psi g (nominal)
	note: please see Pressure versus Temperature Curves on next pages.

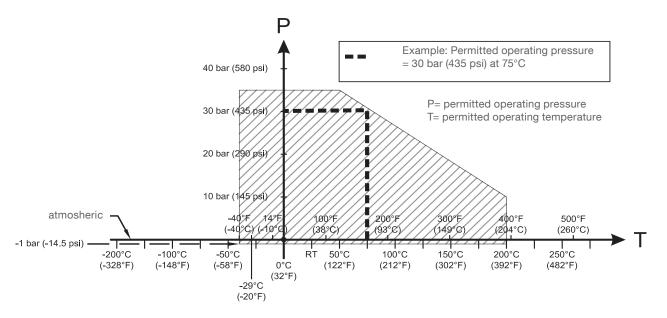




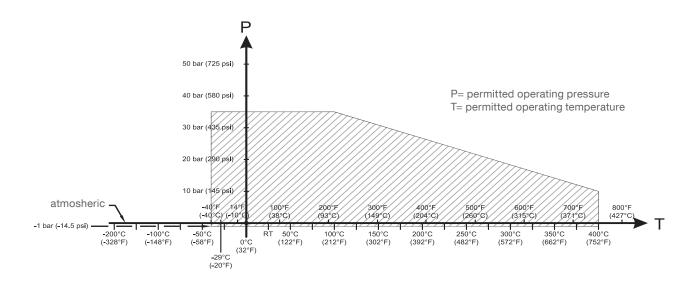
## **Technical data - Operating conditions**

Pressure versus Temperature Curves

Extended rod and rope versions, threaded



High temperature rod version, threaded

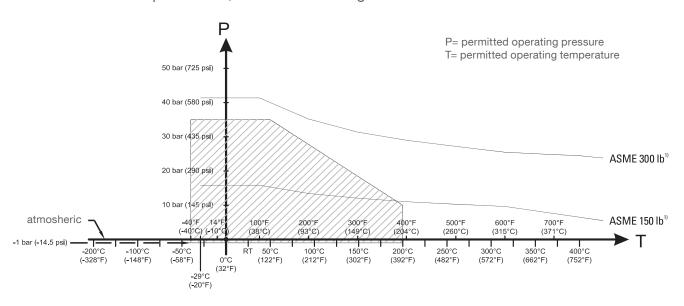




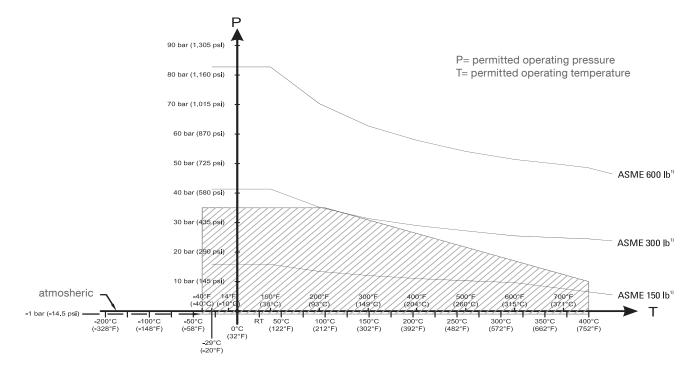


## **Technical data - Operating conditions**

Extended rod and rope versions, ASME welded flange



High temperature rod version, ASME welded flange



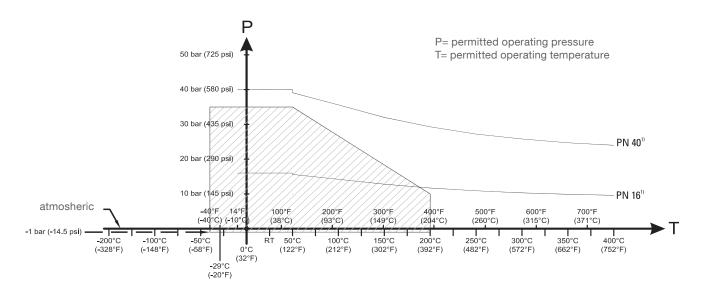
1) The curve denote the minimum allowable flange class for the shaded area below.



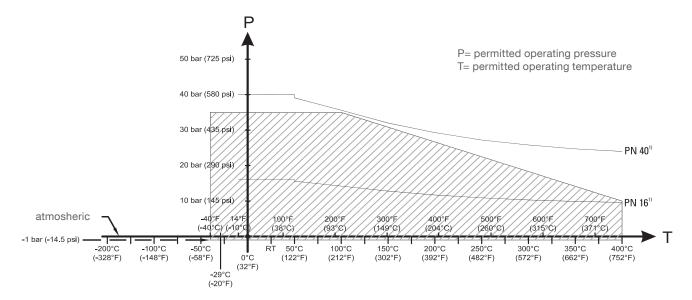


## **Technical data - Operating conditions**

Extended rod and rope versions, EN welded flange



High temperature rod version, EN welded flange



1) The curve denote the minimum allowable flange class for the shaded area below.





## **Approvals**

## Electronic module: Standard (Relay SPDT / Solid State)

General Purpose	CE, UKCA, CSA, FM, TR-CU
Dust Ignition Proof	ATEX II 1/2D, IIIC UKEX II 1/2D, IIIC CSA/FM Class II, Div. 1, Gr. E, F, G Class III TR-CU Ex ia/tb IIIC INMETRO Ex ia/tb IIIC CCC Ex ia/tb IIIC
Flame Proof / Explosion Proof	ATEX II 1/2G, IIC UKEX II 1/2G, IIC CSA/FM Class I, Div. 1, Gr. A, B, C, D TR-CU Ex ia/d IIC INMETRO Ex ia/db IIC CCC Ex ia/db IIC
Marine	Lloyds Register of Shipping, Categories ENV1, ENV2 and ENV5
Overfill Protection	WHG
Pressure Equipment Directive (PED) (2014/68/EU)	As the equipment does not have pressure-bearing housings of its own, it is not subject to the PED: - as "pressure accessory" (see 2014/68/EU Art. 2 (5) and PED Guidelines A-08, A-40) - as "safety accessory" (see 2014/68/EU Art. 2 (4) and PED Guidelines A-20, A-25)

Note: EN61326 (CE/ UKCA EMC) testing was conducted on the RF 8000 rod version while mounted in a metallic vessel and wired using shielded cable. Units with flange process connections were tested while mounted in a metallic vessel with a metallic gasket and with shielded cables.





## **Approvals**

Electronic module: Digital	(Profibus PA / Solid State)
----------------------------	-----------------------------

General Purpose	CE, UKCA, CSA, FM, TR-CU
Dust Ignition Proof	ATEX II 1/2D, IIIC UKEX II 1/2D, IIIC CSA/FM Class II, Div. 1, Gr. E, F, G Class III TR-CU Ex ia/tb IIIC INMETRO Ex ia/tb IIIC CCC Ex ia/tb IIIC
Flame Proof / Explosion Proof	ATEX II 1/2G, IIC UKEX II 1/2G, IIC CSA/FM Class I, Div. 1, Gr. A, B, C, D TR-CU Ex ia/d IIC INMETRO Ex ia/db IIC CCC Ex ia/db IIC
Intrinsically Safe <sup>1</sup>	ATEX II 1G, IIC  ATEX II 1/2D, IIIC  UKEX II 1/2D, IIIC  UKEX II 1/2D, IIIC  CSA/FM Class I, Div. 1, Gr. A, B, C, D  TR-CU Ex ia IIC  TR-CU Ex ia IIIC  INMETRO Ex ia IIIC  INMETRO Ex ia IIIC  CCC Ex ia IIC  CCC Ex ia IIIC
Marine	Lloyds Register of Shipping, Categories ENV1, ENV2 and ENV5
Pressure Equipment Directive (PED) (2014/68/EU)	As the equipment does not have pressure-bearing housings of its own, it is not subject to the PED: - as "pressure accessory" (see 2014/68/EU Art. 2 (5) and PED Guidelines A-08, A-40) - as "safety accessory" (see 2014/68/EU Art. 2 (4) and PED Guidelines A-20, A-25)

Note: EN61326 (CE/ UKCA EMC) testing was conducted on the RF 8000 rod version while mounted in a metallic vessel and wired using shielded cable. Units with flange process connections were tested while mounted in a metallic vessel with a metallic gasket and with shielded cables.

<sup>&</sup>lt;sup>1</sup> Barrier or Intrinsically Safe power supply required for Intrinsically Safe protection



## Level limit switch

#### Series RF 8000





## **Options**

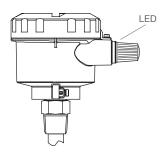
#### Signal lamp

#### LED (green or red)

Mounted in cable entry. Connection of the LED wires to the internal terminals of the unit refer to documentation "Plugs and Signal lamps - Connecting diagram".

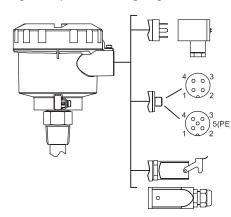
Not available for use in Hazardous Locations and FM/ CSA general purpose.

Available LED for use in Hazardous Locations and FM general purpose - see series NivoLED.



#### Plug

Not available for use in Hazardous Locations and FM/ CSA general purpose. Connection of the plug wires to the internal terminals of the unit refer to documentation "Plugs and Signal lamps - Connecting diagram".



#### Valve connector (incl. mating plug)

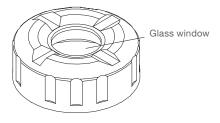
4-pole (incl. PE), max. 230 V, enclosure plastic, IP65, -40 °C <=  $T_a$  <= +125 °C

Plug M12 (without mating plug) 4-pole, max. 25 V or 5-pole , max. 60 V, enclosure brass, IP66, -25 °C <= T $_a$  <= +80 °C

**Plug Han 4A** (incl. mating plug) 5-pole (incl. PE), max. 230 V, enclosure zinc, IP65, -40  $^{\circ}$ C <=  $^{\circ}$ C = +125  $^{\circ}$ C

#### Glass window in lid

For electronic module digital







## **Mounting**



## General Safety Instructions

- Installation shall only be performed by qualified personnel and in accordance with local governing regulations.
- This product is susceptible to electrostatic shock. Follow proper grounding procedures.
- The housing may only be opened for maintenance, local operation, or electrical installation.
- Before installing the instrument, verify that the environment complies with any restrictions specified on the product nameplate.
- To comply with CE/ UKCA EMC regulations, where applicable, the RF 8000 should be installed in accordance with the testing details on page 17 and 18.



## Additional Safety Instructions for Hazardous Locations

see page 33ff

#### Location

#### Recommended:

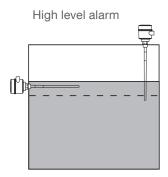
• Provide a sun shield to protect the transmitter from direct heat radiation.

#### Precautions:

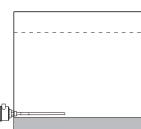
- Avoid mounting RF 8000 in locations subject to strong vibrations in the vicinity, whenever possible.
- Do not exceed the permissible ambient temperature limits (see Environmental on page 12 for details).

### Mounting

### RF 8000 typical configuration:







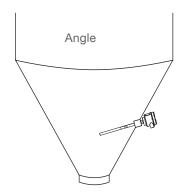
For high level alarm (level exceeds normal process level):

- normally mounted into the vessel top, or
- mounted through the tank wall at the detection level

For low level alarm (level drops below normal process level):

• mounted through the tank wall at the detection level

### Angled mounting:



#### RF 8000 rope version:

The rope version is designed for top mounting. The cable suspends vertically so that it reaches into the process at the desired detection level (high or low detection alarm).





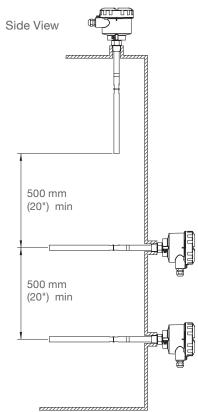
## **Mounting**

## Mounting Restrictions

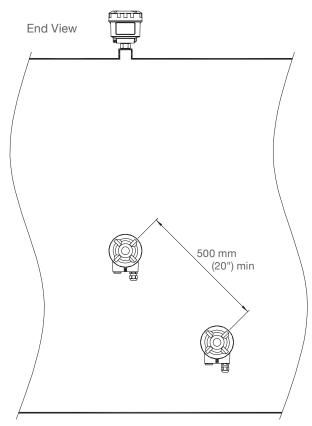


- Keep the sensor at least 50 mm (2") away from any nozzle or tank wall.
- If multiple units are used, allow at least 500 mm (20") between them, to prevent interference.

#### **Multiple Units:**

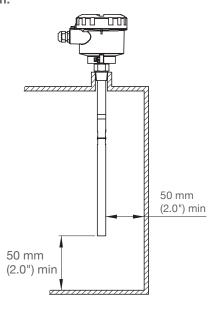






Mount diagonally if space is restricted.

## Wall Restriction:

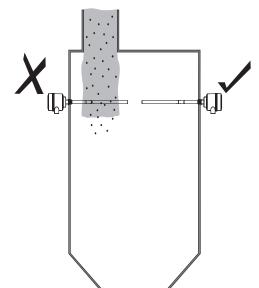


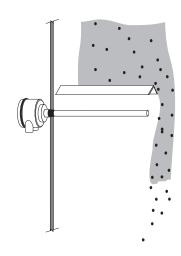




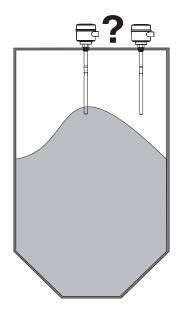
## **Mounting**

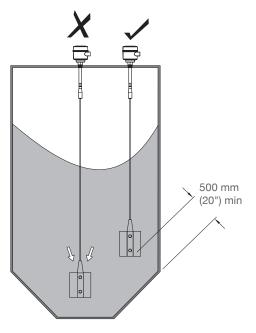
- Process Cautions for solids
- In Hazardous Locations: Observe Specifc condition of use for electrostatic charge (see page 35)
- The maximum allowable torque on a horizontally installed rod is 15 Nm.
- Keep unit out of path of falling material, or protect probe from falling material.



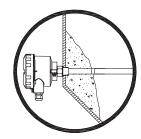


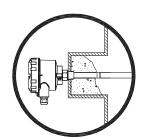
- Consider material surface configuration when installing unit.
- Tensile load must not exceed probe or vessel rating.





Note: Buildup of material in Active Shield area does not affect switch operation.







## Level limit switch Series RF 8000

Technical Information / Instruction manual



#### **Electrical installation**



## General Safety Instructions

### Electronic module: Standard (Relay SPDT / Solid State)

#### **WARNING:**

- All field wiring must have insulation suitable for at least 250 V.
- Only qualified personnel are authorized to install and operate this equipment in accordance with established safety practices and standards.
- The Protective Earth Terminal indicated by must be connected to reliable ground. In case of non-metallic vessels, the external earth wire should be connected to an earthed component which is earthed near the vessel.
- · All wiring must be done by qualified personnel in accordance with all governing regulations.
- The equipment must be protected by a 15A fuse or circuit breaker in the building installation.
- A circuit breaker or switch in the building installation, marked as a disconnect switch, shall be in close proximity to the equipment and within easy reach of the operator.
- Use shielded cable, wire gauge 20 AWG to 14 AWG (0.5 mm² to 2.0 mm²). For CE/ UKCA installations use a cable with a braided metallic shield (or armoured cable where applicable).
- Maximum working voltage between adjacent relay contacts is 250 V.
- Relay contact terminals are for use with equipment which has no accessible live parts and wiring which has insulation suitable for at least 250 V.
- Cable entry devices and closing elements of unused apertures must meet a temperature range from min. -40°C to 10 K above max. ambient temperature.

### Electronic module: Digital (Profibus PA / Solid State)

#### **WARNING:**

- Observe the specifications of the examination certificate valid in your country.
- Observe the laws and regulations valid in your country for electrical installations in potentially explosive atmospheres.
- Refer to Hazardous Area Installation on page 33 if applicable.
- Ensure that the available power supply complies with the power supply specified on the product nameplate and specified in the examination certificate valid in your country.
- Shipping plugs in the cable inlets must be replaced by suitable screwtype glands or dummy plugs, which are appropriately certified for transmitters with explosion-proof protection.
- For CE/ UKCA installations, use a cable with a braided metallic shield (or armoured cable where applicable).
- The lid must not be opened in wet locations while the unit is powered. (A wet location is a location where water or another conductive fluid may be present and is likely to increase the risk of electric shock.)
- Cable entry devices and closing elements of unused apertures must meet a temperature range from min. -40°C to 10 K above max. ambient temperature.

#### Notes:

- Lay PROFIBUS PA cable separately from power cable with voltages greater than 60 V.
- Avoid locating the unit near large electrical equipment wherever possible.
- Connect the cable shield to earth (for example, to the housing by means of a metallic screwed gland).



Additional Safety Instructions for Hazardous Locations

see page 33ff





### **Electrical installation**

### Electronic module: Standard (Relay SPDT / Solid State)

#### Power supply:

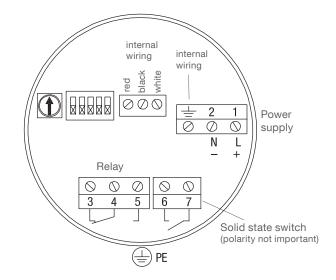
12 to 250 V AC/DC (0 to 60 Hz) 2W max.

#### Signal output:

Relay:

Floating relay SPDT AC max. 250V, 8A, 2000VA, non inductive DC max. 30V, 5A, 150W, non inductive

Solid state switch: 30 V DC or 30 V AC (peak), 82 mA Observe protection (see below)



- 1. Loosen the lid clip and remove the lid to access the connectors and electronics.
- 2. Connect the wires to the terminals
- 3. Ground the instrument according to local regulations.
- 4. Tighten the gland to form a good seal.

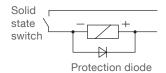
Connect protective earth wire to terminal provided in housing and marked with



Use crimp type cable socket for 4 mm screw diameter, ring form or U-form (e. g. DIN 46234).

#### **Protection of Solid State Switch**

Observe a Protection diode in case of connecting an external relay to the Solid state switch



Note: Switch and potentiometer settings are for illustration purposes only.



## Level limit switch Series RF 8000

#### Technical Information / Instruction manual



### **Electrical installation**

## Electronic module: Digital (Profibus PA / Solid State)

#### Power supply:

12 .. 30 V DC, 12.5 mA

Intrinsically Safe:
12 .. 24 V DC, 12.5 mA
Intrinsically safe barrier required:
For ATEX, UKEX, TR-CU, INMETRO, CCC:

11 04 V 1 000 == A D 5 00 W 0 5

 $U_i = 24 \text{ V}, \quad I_i = 380 \text{ mA}, \quad P_i = 5.32 \text{ W}, \quad C_i = 5 \text{ nF}, \quad L_i = 10 \text{ uH}$ 

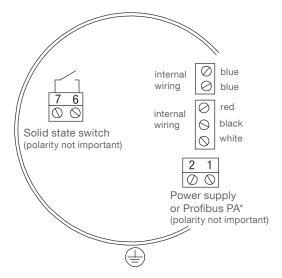
For FM/ CSA: See "Connection drawing on page 25"

#### Signal output:

Solid state switch: 30 V DC or 30 V AC (peak), 82 mA Observe protection (see below)

Intrinsically safe: Intrinsically safe barrier required: For ATEX, UKEX, TR-CU, INMETRO, CCC:  $U_{i}=30~V,~~I_{i}=200~mA,~~P_{i}=350~mW,~~C_{i}=0,~~L_{i}=0$ 

For FM/ CSA: See "Connection drawing on page 25"



\* With use of Profibus PA the wiring must be according to Profibus PA standards. If Profibus PA is not used, a shielded cable is recommended to ensure stable measurement.

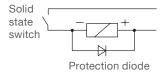
Connect protective earth wire to terminal provided in housing and marked with



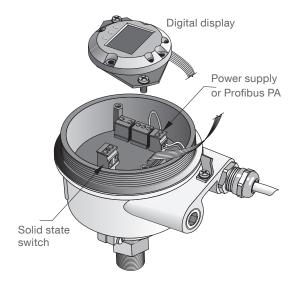
Use crimp type cable socket for 4 mm screw diameter, ring form or U-form (e. g. DIN 46234).

#### **Protection of Solid State Switch:**

Observe a Protection diode in case of connecting an external relay to the Solid state switch



#### Connecting the electronic module:



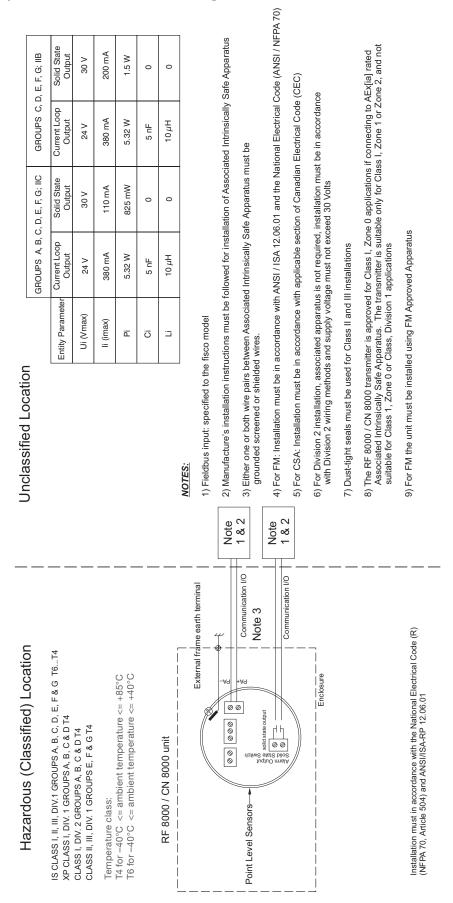
- 1. Loosen the lid clip and unscrew the lid of the enclosure.
- Unscrew and lift up the digital display (loosen each screw two turns before completely loosening both, to keep the rubber retaining rings in place.)
- 3. Connect the wires to the terminals
- 4. Ground the instrument according to local regulations.
- 5. Tighten the cable gland to form a good seal.
- 6. Fix the digital display.
- To adjust the transmitter locally, using the keypad, go to Programming via the Local User Interface (LUI).
   After adjustment, replace the enclosure lid and tighten the lid clip.





## **Electrical installation**

## FM/CSA approval Connection drawing





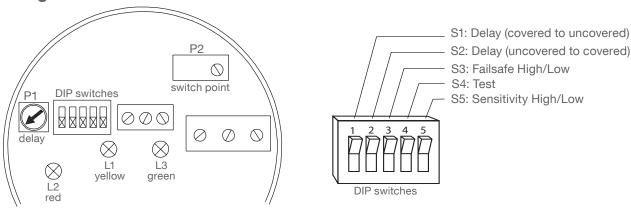
## Level limit switch Series RF 8000

Technical Information / Instruction manual



## **Operation - Electronic module: Standard**

### **Settings**

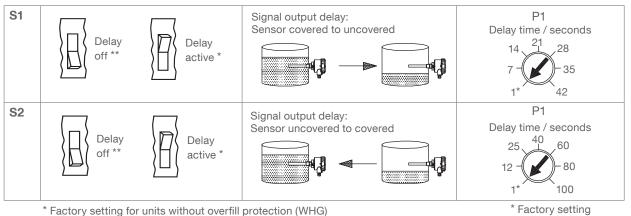


#### **LEDs**

- L1: Sensor status (yellow)
  - ON if sensor is detected as covered (capacitance on sensor is greater than setted switch point)
- L2: Signal output (red)
  - ON if Relay is activated / Solid state switch is closed.
- L3: Power supply (green) ON if power is present

## S1 / S2: Signal output delay

Use the delay function to slow the signal output response, and compensate for turbulence or false readings.



<sup>\*</sup> Factory setting for units without overfill protection (WHG)

#### S3: Failsafe High / Low

Failsafe Mode	<b>S</b> 3						
Failsafe High **		13 4 5 6 7	relay switch				
Failsafe Low *		3 4 5 6 7	1 L2 1 L2				

<sup>\*</sup> Factory setting for units without overfill protection (WHG)

<sup>\*\*</sup> Factory setting for units with overfill protection (WHG)

<sup>\*\*</sup> Factory setting for units with overfill protection (WHG)





## **Operation - Electronic module: Standard**

#### S4: Test

Allows to test the setted signal output delay time without the need to change the sensor from covered to uncovered or from uncovered to covered.

S4	Normal operation *	
S4	Test mode	If sensor is <b>uncovered</b> : Setting S4 to Test mode simulates a <b>covered</b> probe. After the setted delay time "Sensor uncovered to covered" (see DIP switch S2) has passed, the signal output and LED2 (red) are switching.  If sensor is <b>covered</b> : Setting S4 to Test mode simulates a uncovered probe. After the setted delay time
		Setting S4 to Test mode simulates a <b>uncovered</b> probe. After the setted delay time "Sensor covered to uncovered" (see DIP switch S1) has passed, the signal output and LED2 (red) are switching.

<sup>\*</sup>Factory setting

#### **S5: Sensitivity setting**

<b>S</b> 5	Low sensitivity	This setting is prefered for measuring conductive liquids, or viscous conductive solids that can build up on the sensor.
S5	High sensitivity *	Use this setting for measuring dry solids or nonconductive liquids.

<sup>\*</sup> Factory setting

#### Units with overfill protection (WHG):

- DIP switches S1/S2 and potentiometer P2 are fixed with removable glue. They can be changed if required.
- $\bullet$  DIP switches S3/ S4/ S5 are fixed with non-removable glue. They can not be changed.





## **Operation - Electronic module: Standard**

## **Switchpoint Adjustment**

Select the switchpoint adjustment according to the application as follows:

Application	Material	Adjustment conditions
General	Dry solids     Low viscosity liquids	Sensor uncovered
Demanding	<ul><li>Hygroscopic / wet solids</li><li>High viscosity and high conductivity liquids</li></ul>	Sensor immersed and then uncovered, retaining max. possible material buildup
Interface detection	Ignoring liquid A / detecting liquid B     Ignoring foam / detecting liquid	Immerse sensor in liquid A or foam

## General applications

Ensure material level is well below the probe	The unit will calibrate to								
2. Set to high sensitivity	Set dip switch S5 to high	Set dip switch S5 to high sensitivity  S5							
3. Adjust switchpoint with poti P2	If LED L1 (yellow) is OFF, turn poti P2 counter cloc	ckwise until L1 is ON.	P2 yellow -\-\-\-						
	Furn P2 further clockwise:								
	Dielectric constant of material	Number of turns							
	< 2	1/8							
	2 4	1/4							
	> 4	1/2							
		Depending on the application and the required switchpoint the number of turns can be varied.							
Switchpoint adjustment is finished									





## **Operation - Electronic module: Standard**

## Demanding applications

Ensure material level is well above the probe.		ase of top mounting v vessel should be filled								
2. Turn poti P2 to most sensitve position	Turr	Turn P2 fully counter clockwise								
3. Set sensitivity low or high		Set dip switch S5 to low sensitivity.  L1 should glow.								
	set	If L1 (yellow) does not glow, set S5 to high sensitivity.								
		e: The appropriate positi ne dielectric properties		ds						
4. Ensure material level is well below the probe		It is important that as much material buildup as possible is retaining on the sensor.								
5. Adjust switchpoint with poti P2	Turr	Turn P2 clockwise until L1 just stops glowing.								
					•					
	Turr	Pielestrie eenstert		7						
		Dielectric constant of material	Number of turns							
		< 2	1/8							
		2 4	1/4	_						
		> 4	1/2							
		pending on the applicate chooling the number of								
Switchpoint adjustment is finished										





## **Operation - Electronic module: Standard**

#### Interface detection

Immerse probe in liquid A or in foam which should NOT be detected	Ensure that liquid A or foam (which should NOT be detected) is covering the probe.  see note below for top mounted sensors *
	Liquid A or foam must have a <b>lower dielectric</b> constant than liquid B, which should be detected.  Liquid A or foam  Liquid B
2. Turn poti P2 to most	Turn P2 fully counter clockwise P2
sensitve position	
3. Set sensitivity low or high	S5 L1
	Set dip switch S5 to low sensitivity.  L1 should glow.
	If L1 (yellow) does not glow, set S5 to high sensitivity. L1 should glow.
	Note: The appropriate position of S5 depends on the dielectric properties of the material.
4. Adjust switchpoint	L1 P2 yellow
with poti P2	Turn P2 clockwise until L1 just stops glowing.
	Turn P2 further clockwise:
	Dielectric constant of material Number of turns
	< 2 1/8
	2 4 1/4
	> 4 1/2
	Depending on the application and the required switchpoint the number of turns can be varied.
	Note: The sensitivity is now setted thus that liquid A or foam is NOT detected.
5. Immerse probe in liquid B which should be detected	Ensure that liquid B (which should be detected) is covering the probe.  Liquid A or foam L1 yellow
	L1 should glow.
Switchpoint adjustment is finished	
·	

<sup>\*</sup> Interface detection with top mounted sensors is possible with detection of oil over water, since oil has a much lower dielectric constant compared to water. For other applications please contact manufacturer.





## **Operation - Electronic module: Standard**

## **Troubleshooting**

Symptom	Observation	Action		
No Alarm Response	L3 (green) off.	Check power supply voltage.		
Alarm doesn't switch when sensor	L1 (yellow) doesn't respond when sensor is uncovered.	Check sensitivity switch S5. Readjust trip point potentiometer P2.		
is uncovered.	L1 (yellow) responds when sensor is uncovered.	Check that relay changes state when S3 is toggled ON and OFF.		
Alarm doesn't switch on when	L1 (yellow) doesn't respond when sensor is covered.	Check sensitivity switch S5. Readjust trip point potentiometer P2.		
sensor is covered.	L1 (yellow) responds when sensor is covered.	Check that relay changes state when S3 is toggled ON and OFF.		
	L1 (yellow) flashes when material level approaches thealarm setpoint.			





## **Operation - Electronic module: Digital**

See separate "Operating Manual (Digital Electronic)"





#### Notes for use in Hazardous Locations

#### Use of this Manual

For use and assembly, refer to the instructions in this Manual. It does contain all instruction as required by ATEX Directive  $2014\_34\_EU$ , Annex II, 1/0/6 and Ordinance INMETRO no 115/2022

#### General notes

Refer to appropriate certificate for application in specific hazardous environment.

The equipment has not been assessed as a safety related device (as referred to by Directive 2014\_34\_EU Annex II, clause 1.5).

The certificate numbers have an 'X' suffix, which indicates that specific condition of use apply. Those installing or inspecting this equipment must have access to the certificates.



## Qualification of personnel / Servicing / Repair

Installation and inspection of this equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice (ABNT NBR IEC/EN 60079-14 and ABNT/NBR IEC/EN 60079-17 in Europe).

Repair of this equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice (e.g. ABNT NBR IEC/EN 60079-19 within Europe).

Repair of flameproof path is not intended.

Components to be incorporated into or used as replacements in the equipment shall be fitted by suitably trained personnel in accordance with the manufacturer's documentation.

In potentially explosive atmospheres open the enclosure only when RF 8000 is not energized. Turn off power before servicing any device (the transmitter is in operation when the power supply is switched on). In case of removing the unit from vessel, take care of process pressure and material passing the opening.

### ATEX/ UKEX: Certificates / List of Standards

Certificate numbers ATEX: DEKRA 18ATEX0045 X and DEKRA 18ATEX0046 X Certificate number UKEX: DEKRA 21UKEX0047 X and DEKRA 21UKEX0048 X

See www.uwtgroup.com for the latest certificates

See EU-Declaration of conformity for the list of standards valid for ATEX-Certificates See UK-Declaration of conformity for the list of standards valid for UKEX-Certificates

## ATEX/ UKEX: Year of manufacturing

Marking on the name plate is done according to IEC 60062 as follows:

Year of manufacturing	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029
Marking code	K	L	М	N	Р	R	S	Т	U	V	W	Х



## Level limit switch Series RF 8000





### **Notes for use in Hazardous Locations**

### ATEX/ UKEX: Ex-Marking

- Devices with ATEX approval or UKEX approval are marked on the name plate as follows.
- If both Flameproof and Dust ignition proof are present on the same nameplate, a tick box  $\square$  is present where the end user needs to select (mark) the protection method used at the time of installation.

#### Dust Ignition Proof with intrinsically safe output to probe

(Typecode Pos.2 W (ATEX) or Pos.2 2 + Pos.20 e (UKEX))

Electronic module: Standard and Digital

RF 8100: II 1/2 D Ex ia/tb [ia Da] IIIC TX Da/Db RF 8200 High temp version: II 1/2 D Ex ia/tb [ia Da] IIIC TX Da/Db

#### Flameproof / Dust Ignition Proof with intrinsically safe output to probe

(Typecode Pos.2 T (ATEX) or Pos.2 5 + Pos.20 e (UKEX))

Electronic module: Standard and Digital

RF 8100: 

Il 1/2 G Ex ia/db [ia Ga] IIC TX Ga/Gb

☐ II 1/2 D Ex ia/tb [ia Da] IIIC TX Da/Db

RF 8200 High temp version: 

II 1/2 G Ex ia/db [ia Ga] IIC TX Ga/Gb

☐ II 1/2 D Ex ia/tb [ia Da] IIIC TX Da/Db

#### **Intrinsically Safe**

(Typecode Pos.2 Y (ATEX) or Pos.2 3 + Pos.20 e (UKEX))

Electronic module: Digital

RF 8100: II 1 G Ex ia IIC TX Ga

II 1/2 D Ex ia IIIC TX Da/Db

RF 8200 High temp version: II 1 G Ex ia IIC TX Ga

II 1/2 D Ex ia IIIC TX Da/Db

#### Permitted zones for installation

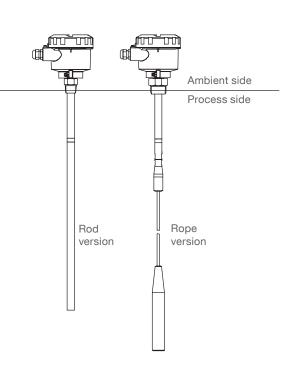
Devices can be installed as follows:

Dust applications	Gas applications	
marking Da/Db	marking Ga/Gb	marking Ga
Db	Gb	Ga
2D	2G	1G
21	1	0

EPL Category Zone

EPL Category Zone

Da	Ga	Ga
1D	1G	1G
20	0	0







#### Notes for use in Hazardous Locations



## Specific condition of use

#### **Electrostatic** charge

The user shall ensure that the equipment is not installed in a location where it may be subjected to external conditions which might cause a build-up of electrostatic charge on non-conducting surfaces.

#### Impact / Friction

Because the enclosure and optionally the process connection of the equipment is made of aluminium alloy, the apparatus must be installed so, that even in the event of rare incidents, an ignition source due to impact or friction between enclosure and iron / steel is excluded, when used in potentially explosive atmosphere requiring apparatus of equipment 1G.

#### **Flameproof** joints

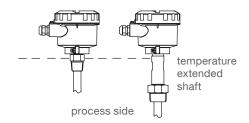
The flameproof joints are not intended to be repaired.

#### **Ambient** and process temperature range

The relation between the ambient and process temperature ranges and the surface temperature or temperature class is shown in the thermal data tables page 37.

#### Max. permitted temperature close to the enclosure

If the process temperature exceeds the max. permissible ambient temperature, the max. resulting temperature at the connection of the sensor head (see dotted line) shall not exceed the related max. permissible ambient temperature (see page 37), taking the worst case conditions into account. This shall be verified by measurement when installed.





### Warnings for installation

#### Intrinsically safe supply

For intrinsically safe models, power must be supplied from an Intrinsically Safe power source, otherwise protection is no longer guaranteed.

Process pressure Devices with Ex Approval are approved for atmospheric pressure.

A detailed explanation is given below for ATEX and applies analogously for other Ex approvals: The scope of the ATEX directive is generally limited to atmospheric pressure, see ATEX directive 2014\_34\_EU Chapter 1 Art.2 (4).

Atmospheric pressure is defined as absolute pressure 0.8bar to 1.1bar, see ATEX guideline §50 and IEC 60079-0 chapter 1 Scope.

The technical background is that an explosive atmosphere which is compressed (overpressure) or released (underpressure) can exhibit different explosion behaviour than under atmospheric conditions. The standards for the types of protection against explosion (IEC 60079 series), on which a type approval according to the ATEX directive is based, are designed for atmospheric conditions and do not automatically cover deviating pressure conditions.

Thus, an ATEX type approval issued in accordance with this directive only covers atmospheric pressure.

This applies to all manufacturers.

A deviating operating pressure can be assessed and approved by an expert for the respective application.

Regardless of this, the design of the level indicators is suitable for a vessel overpressure / underpressure in accordance with the specified technical data.



## Level limit switch Series RF 8000

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#### **Notes for use in Hazardous Locations**



### Warnings for installation

Process and ambient temperature

Please check the ambient and process temperatures page 37 for the specific configuration you are about to use or install.

Chemical resistance against the medium

If the equipment is likely to come into contact with aggressive substances, then it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection is not compromised. Aggressive substances: e.g. acidic liquids or gases that may attack metals, or solvents that may affect polymeric materials. Suitable precautions: e.g. establishing from the material's data sheet that it is resistant to specific chemicals.

Cable entry devices / blanking elements general **Dust Ignition Proof:** 

For use in in potentially explosive dust atmospheres:

The cable entry devices and the blanking elements of unused apertures shall be of a certified type, suitable for the conditions of use and correctly installed.

The minimum ingress protection requirement of IP6X according to EN 60529 must be satisfied.

Flameproof:

For use in potentially explosive gas atmospheres:

The cable entry devices and the blanking elements of unused apertures shall be of a certified flameproof type, suitable for the conditions of use and correctly installed.

Intrinsically Safe:

The cable entry devices and the blanking elements of unused apertures shall be of a certified type, suitable for the conditions of use and correctly installed.

The minimum ingress protection requirement of IP64 according to EN 60529 must be satisfied.

Versions with cable gland mounted by default:

The used cable gland is only suitable for fixed installations.

The installer is responsible for providing appropriate strain-relief to prevent pulling or twisting.

Versions with blanking element mounted by default:

Blanking elements are not to be used with any form of adaptors or reducers.

#### **NOTE - Special Condition of Use for CCC Ex:**

The cable entry devices and/ or blanking elements shall be certified for type protection and meet a minimum ingress protection requirement of IP65.

Versions with cable gland / blanking element mounted by default

Below-mentioned cable diameters and tightening torques of the nut resp. blanking element shall be observed for the installation.

Cable gland M20x1.5 (Dust Ignition Proof, Intrinsically Safe)

Cable diameter: 6 mm to 12 mm

Tightening torque: Depending on the used cable and therefore to be determined by the user

Cable gland M20x1.5 (Flameproof)

Cable diameter: Bedding 3.1 mm to 8.6 mm / Overall 6.1 mm to 13.1 mm

Tightening torque: Number of turns depending on the overall cable diameter of the used cable (e. g. 1 turn / cable diameter 12.5 mm to 5.5 turns / cable diameter 6.5 mm)

Blanking element M20x1.5 (all versions)

Tightening torque: 32.5 Nm





### **Notes for use in Hazardous Locations**

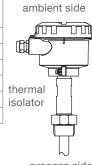
Ambient and Process temperature range,

max. Surface Temperature and Temperature Class

### ATEX/ UKEX/ INMETRO/ TR-CU/ CCC:

Flameproof and Dust Ignition Proof with intrinsically safe output to probe Electronic module: Standard and Digital

Ambient temperature	Process temperature	Max. Surface	Max. Surface	Temperature
range	range	temperature	temperature	class
		(EPL Da)	(EPL Db)	(EPL Ga or Gb)
-40 to +70°C (-40 to +158°F)	-40 to +75°C (-40 to +167°F) (1)	T <sub>200</sub> 80°C	T80°C	T6
-40 to +80°C (-40 to +176°F)	-40 to +90°C (-40 to +194°F) (1) (2)	T <sub>200</sub> 95°C	T90°C	T5
-40 to +80°C (-40 to +176°F)	-40 to +125°C (-40 to +257°F) (1) (2)	T <sub>200</sub> 130°C	T90°C	T4
-40 to +80°C (-40 to +176°F)	-40 to +190°C (-40 to +374°F) (1) (2)	T <sub>200</sub> 195°C	T90°C	T3
-40 to +80°C (-40 to +176°F)	-40 to +285°C (-40 to +545°F) (3)	T <sub>200</sub> 290°C	T90°C	T2
-40 to +80°C (-40 to +176°F)	-40 to +400°C (-40 to +752°F) (3)	T <sub>200</sub> 405°C	T90°C	T1



process side

#### Intrinsically safe

Electronic module: Digital

Ambient temperature range	Process temperature range	Max. Surface temperature (EPL Da)	Max. Surface temperature (EPL Db)	Temperature class (EPL Ga)
-40 to +60°C (-40 to +140°F)	-40 to +75°C (-40 to +167°F) (1)	T <sub>200</sub> 80°C	T70°C	T6
-40 to +60°C (-40 to +140°F)	-40 to +90°C (-40 to +194°F) (1) (2)	T <sub>200</sub> 95°C	T70°C	T5
-40 to +60°C (-40 to +140°F)	-40 to +125°C (-40 to +257°F) (1) (2)	T <sub>200</sub> 130°C	T70°C	T4
-40 to +60°C (-40 to +140°F)	-40 to +190°C (-40 to +374°F) (1) (2)	T <sub>200</sub> 195°C	T70°C	Т3
-40 to +60°C (-40 to +140°F)	-40 to +290°C (-40 to +554°F) (3)	T <sub>200</sub> 295°C	T70°C	T2
-40 to +60°C (-40 to +140°F)	-40 to +400°C (-40 to +752°F) (3)	T <sub>200</sub> 405°C	T70°C	T1

- (1) With option FFKM O-ring seal: Lower process temperature limited to -20 °C (-4°F)
- (2) For process temperature > 85 °C: Only applicable for versions with thermal isolator or for High temperature version
- (3) Only applicable for High temperature version

#### FM/ CSA:

#### Explosion proof / Dust ignition proof

Ambient	Temperature
temperature range	class
-40 to +85°C (-40 to +185°F)	T4

#### Intrinsically safe

Installation shall be done according to "FM/CSA Approval - Connection drawing" on page 25

Ambient	Temperature
temperature range	class
-40 to +40°C (-40 to +40°F)	T6
-40 to +85°C (-40 to +185°F)	T4

Process temperature is not considerd for definition of Temperature class.



## Level limit switch Series RF 8000

Technical Information / Instruction manual



#### **Probe modifications**

## Shortening the rope (rope version)

#### **CAUTION:**

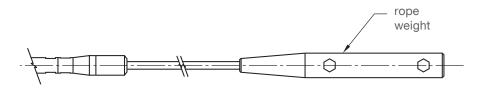
When shortening a PFA rope, be sure to take extra care not to damage the PFA coating.

#### Methods

An angle grinder (preferably with a disc suitable for stainless steel) or Wire cutters (suitable for piano rope  $\emptyset$  6 to 9 mm).

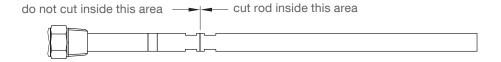
#### Procedure

- 1. Loosen the three set screws and pull weight from the rope.
- 2. Grind/cut the rope to the required length, and then remove rough edges from the rope.
- 3. Ensure that rope strands are properly seated in the lay of the rope (i.e. no wire strands sticking outside the normal rope profile). Make sure ALL strands are properly seated before continuing the assembly.
- 4. Push the weight onto the rope while simultaneously rotating it counter-clockwise around the rope. Make sure that no rope strands are pushed out of their position in the rope and that the rope is fully inserted.
- 5. Re-fasten the weight by tightening the three set screws.



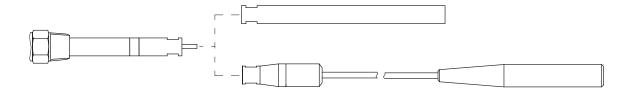
## Shortening the rod (rod version)

Cut the rod with an angle grinder (preferably with a disc suitable for stainless steel)



## Change rod to rope or rope to rod

Unscrew the probe at the dotted line and replace by a different probe.







## **Disposal**

The product consists of materials which can be recycled, details of the used materials see chapter "Technical data - mechanical data". Recycling must be done by a specialised recycling company.